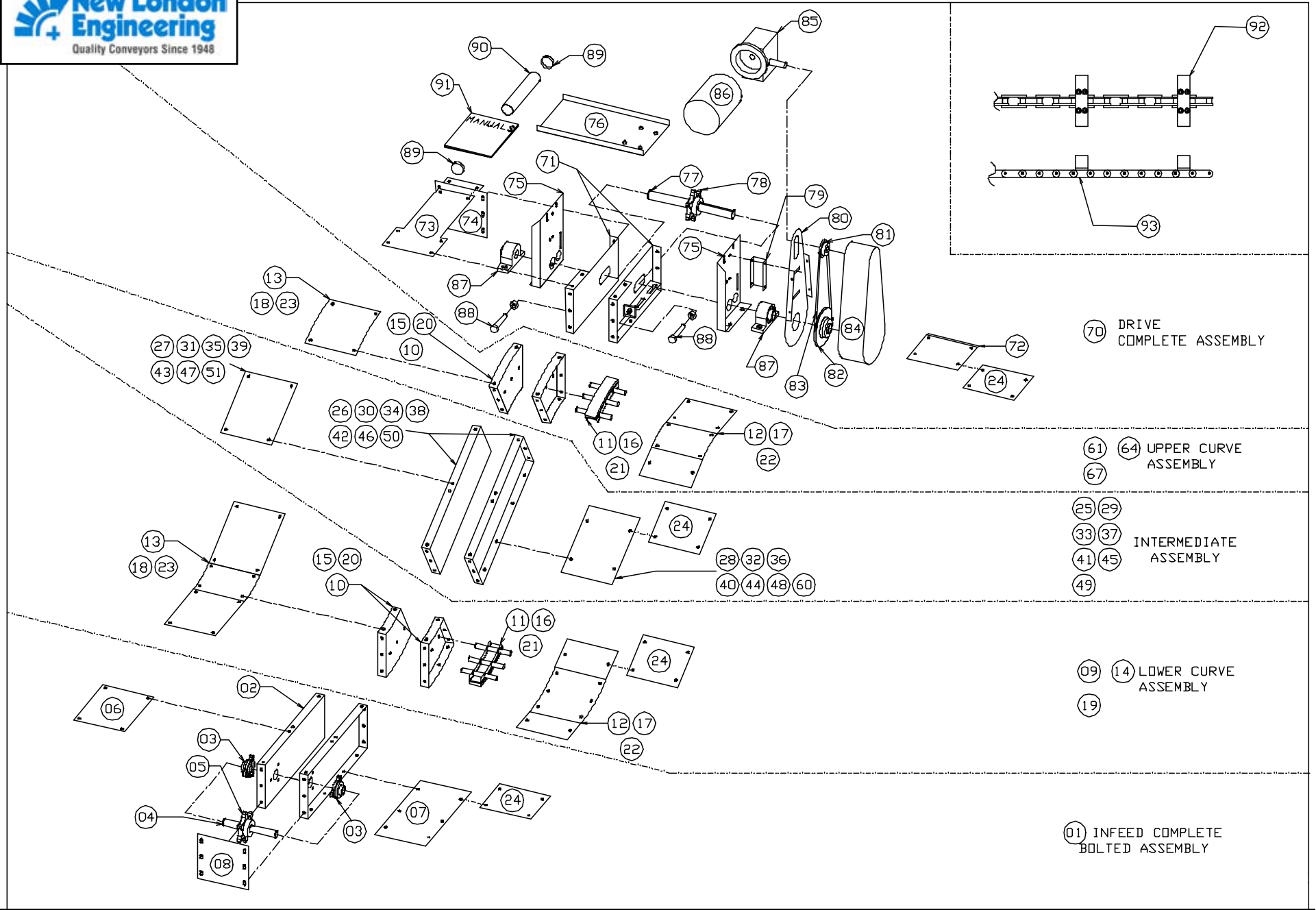


Replacement Parts List for Model # 711



70 DRIVE COMPLETE ASSEMBLY

61 64 UPPER CURVE ASSEMBLY
67

25 29
33 37 INTERMEDIATE ASSEMBLY
41 45
49

09 14 LOWER CURVE ASSEMBLY
19

01 INFEED COMPLETE BOLTED ASSEMBLY

See next page for part numbers and descriptions

Replacement Parts List for Model # 711

PN Description

1	Infeed Section Assembly	30	12" Frame Side Weldment	59	60° Upper Curve Assembly
2	Infeed Frame Weldment	31	12" Intermediate Top Cover	60	60° Upper Curve Bottom Pan
3	• 1 3/16" 3 Bolt Flang Bearing	32	12" Intermediate Bottom Pan	61	60° Upper Curve Top Cover
4	• Infeed Shaft	33	18" Intermediate Assembly	62	Drive Section Assembly
5	• Fixed Infeed Sprocket	34	18" Frame Side Weldment	63	Drive Side Weldment
6	Infeed Top Cover	35	18" Intermediate Top Cover	64	Drive Bottom Pan
7	Infeed Bottom Pan	36	18" Intermediate Bottom Pan	65	Drive Top Cover
8	Infeed Cover	37	24" Intermediate Assembly	66	Discharge Cover
9	30° Lower Curve	38	24" Frame Side Weldment	67	Drive Head Plates
10	30° Curve Weldment	39	24" Intermediate Top Cover	68	Motor Base
11	30° Curve Hold Down	40	24" Intermediate Bottom Pan	69	• Drive Shaft
12	30° Lower Curve Bottom Pan	41	48" Intermediate Assembly	70	• Drive Sprocket
13	30° Lower Curve Top Cover	42	48" Frame Side Weldment	71	Drive Guard Bracket
14	45° Lower Curve	43	48" Intermediate Top Cover	72	Drive Guard Back
15	45° Curve Weldment	44	48" Intermediate Bottom Pan	73	Guard Weldment
16	45° Curve Hold Down	45	84" Intermediate Assembly	74	• Drive Sprocket
17	45° Lower Curve Bottom Pan	46	84" Frame Side Weldment	75	• Driven Sprocket
18	45° Curve Weldment	47	84" Intermediate Top Cover	76	• Torque Limiter
19	60° Lower Curve	48	84" Intermediate Bottom Pan	77	• Chain
20	60° Curve Weldment	49	120" Intermediate Assembly	78	• Reducer
21	60° Curve Hold Down	50	120" Frame Side Weldment	79	• Motor
22	60° Lower Curve Bottom Pan	51	120" Intermediate Top Cover	80	• 1 7/16" Pillow Block Bearing
23	60° Curve Weldment	52	120" Intermediate Bottom Pan	81	3/4" x 10" x 4" Take-up Bolt
24	Bottom Pan Splice Plate	53	30° Upper Curve Assembly	82	Manual
25	6" Intermediate Assembly	54	30° Upper Curve Bottom Pan	83	Cleat
26	6" Frame Side Weldment	55	30° Upper Curve Top Cover	84	Drag Chain
27	6" Intermediate Top Cover	56	45° Upper Curve Assembly		
28	6" Intermediate Bottom Pan	57	45° Upper Curve Bottom Pan		
29	12" Intermediate Assembly	58	45° Upper Curve Top Cover		